

Polymer PC

Application Injection moulding

Properties	Method	Unit	Value
<b>Physical</b>			
Density at 23°C	ISO 1183	g/cm <sup>3</sup>	1,2
Mould Shrinkage(%)		%	0,5-0,7
Melt Flow Index (300°C- 1,20 Kg)	ISO 1133	g/10'	27
<b>Thermal</b>			
HDT, A (1.80 MPa)	ISO 75/Af	°C	125
Relative Temp Index, Elec		°C	130
Relative Temp Index, Mech w/impact		°C	125
Relative Temp Index, Mech w/o impact		°C	130
<b>Mechanical at 23°C</b>			
Flexural Modulus	ISO 178	Mpa	2300
Flexural Strength	ISO 178	Mpa	90
Tensile stress at yield	ISO 527-2	Mpa	65
Tensile elong. at break	ISO 527-2	%	95
Izod notched impact strength	ISO 180/1A	KJ/m <sup>2</sup>	65
Charpy Impact notched	ISO 179	KJ/m <sup>2</sup>	40
<b>Flammability</b>			
GlowWire Ignition Temperature GWIT (1,6 mm)	IEC 606925-2-13	°C	875
Flammability class (0,4 mm)	UL94		V2

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